Work Order Thursday, July 15	r ID 60601 5, 2010 10:22:37 AM									Page 1
Item ID: I Revision ID:	D206-642-511		Accept				iiii s	•		
	Float Skidtube LH 7/15/2010 Start Qty: 7/22/2010 Req'd Qty:			Cust Item II Customer:	D:			S	top	
	Process Plan:QC:	Date: <u>/ </u>	SPC (Y/N):	Da			F		tart line	
Sequence ID/ Work Center ID	Operation Description	-11-11-11-11-11-11-11-11-11-11-11-11-11	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Numbe	Insp. er Stamp
Draw Nbr INN-D206-642	Revision Nbr Rev M									
DC Document Control	DOCUMENT C M ei Pho		0.00 0.00 s per PPP D206-642-511CHG	510/08	130		A)	for	CL h	0-8-11
110 Packaging Packaging	Pick Kit M e	по	0.00				10/8	a 6	A)	a pifef3
120 QC Quality Control	QC4- 100% Insp Me	ect kits for completeness	0.00 S 10/09	i/3×		•	(XV))		

Dart	Aeros	pace	Ltd

W/O:	•		W	ORK ORDER CHANG	GES					•	
DATE	STEP	PRO		Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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					3	į					
			17.0	Manager 12							
Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	o DQ	A :	_ Date: _		
Resolution:		esolution:	Disposition:				sed:		Date:		
NCR:		1	WORK ORD	ER NON-CONFORM	IANCE (NCR)					
DATE	STEP	Description of NC	Description of NC Corrective Action			· · · · · · · · · · · · · · · · · · ·			Approval	Approval	
	J	Section A	Initial Chief Eng	Action Description Chief Eng	,	Date	Secti	on C	Chief Eng	QC Inspector	
				.							

NOTE: Date & initial all entries

Work Order ID 60601

Thursday, July 15, 2010 10:22:37 AM



Page 2

Item ID:

D206-642-511

Accept



Setup Start



Revision ID:

Item Name:

Float Skidtube LH

Start Date:

7/15/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Tooling:

SPC (Y/N):

Date: Date:

Start Run

Qty



Stop

Stop

Sequence ID/ **Work Center ID**

Operation Description

Run Hours

Tool # Plan Code

Accept Qty

Reject Reject Number

Insp. Stamp

130

Packaging Packaging

Packaging

Identify and pack for shipping as per PPP D206-642-511

Location:

0.00

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/08/309 CL10/8/30

Required Date: 7/22/2010

Date:

Date: _____

Set Up/

Memo



Dart Aerospace Lt

W/O:			WORK ORDER C	HANGES				-
DATE	STEP	PRO	CEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		· · · · · · · · · · · · · · · · · · ·						
		`						
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date: _	

Disposition: _____ QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR)			
		Description of NC	Corrective Action Section B			Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
								ļ
				•		·		

NOTE: Date & initial all entries

Resolution:

Picklist Print

Thursday, July 15, 2010 10:22:41 AM

Work Order ID: 60601

Parent Item:

D206-642-511

Parent Item Name: Float Skidtube LH



Start Date: 7/15/2010

Required Date: 7/22/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

JLM EC

IPP rev D 07.06.06 added K642-511 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541 Replacement Skidtube	1188 1188 1188 1188 1188 1188 1188 118	Manufactured	No			120	Each	1.0000		1	. 16	A	6 of
•				Location		Loc C	<u>Oty</u>	Loc Code	4	20608		U	
				FG073			1		_				•
					34772		1		_				
K642-511 Chlorob Saddle kit 642-511		Manufactured	No			120	Each	0.0000		1 \$701 (0090)	= 10/6 /-/	48/3	SJ ਪ

Dart Aerospace Ltd	D	art	Aeros	space	Ltd
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W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PRO		Ву	Date	te Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
										•
				•						
Part No: PAR #: Fault Category:										
	R	esolution:							Date:	
NCR:			WORK ORDI	ER NON-CONFORM	ANCE	(NCR)				
DATE STEP		Description of NC		Section B Ver			Verification Ap		Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng					Chief Eng	QC Inspector
		·								
							1			
										7
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NOTE: Date & initial all entries